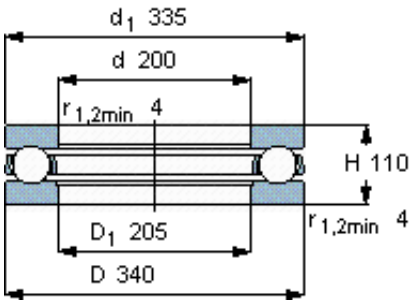
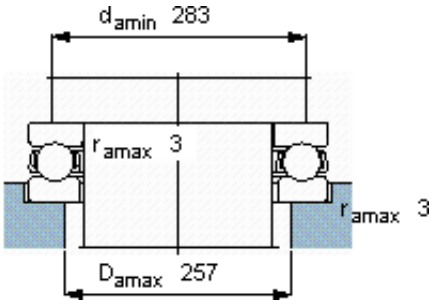
NU10/560-M1 FAG bearing drawings, samples, price





New Model	FAG NU10/560-M1	m	213
d(mm)	560	da(min)	620
B(mm)	115	Db(min)	632
D(mm)	820	Da(max)	797
C0r	5100000	Cur	355000
Cr	2700000	nG	1200 1/min
ra	5	nB	590 1/min

4.5. washing: 6-7 (pH test paper for removing oil widely), after washing, when the workpiece completely into water, to the upper and lower left kept shaking for 2-3 minutes, the purpose is to completely remove the procedure to bring residual chloride ions in the workpiece surface to prevent the next procedure to damage tank liquid etc.. The need to NU10/560-M1 FAG bearing maintain clean water overflow in the process of cleaning.
Neutralization of 4.6.: 7-10 (pH widely dipstick), to rust after washing, when the workpiece completely soak in water, to the upper and lower left kept shaking for 2-3 minutes, the purpose is to completely remove the procedure to bring residual in the chloride ion to the surface of the workpiece completely neutralized, prevent the workpiece is exposed in the air caused by the return of NU10/560-M1 FAG bearing rust etc.. When solution pH below 7 or serious yellow, should replace the bath time.
4.7. surface conditioning treatment: 7-9 (pH widely dipstick) purpose is to promote the formation of crystalline phosphating film phosphating detailed compact, and accelerate the speed of phosphide. Then the configuration table is adjusted is required 50-80 degrees Celsius water to table regulating stirring dissolved into bath clock, allocation ratio of 0.3%. Solution under normal circumstances is milky white, weak alkaline. When the pH value of less than 7 or serious yellow, should replace the bath time. The workpiece process clean to slowly into the slot, continuous up and down around the sloshing 20-30 seconds after take out into the phosphating slot.
7.8. phosphate (Zn, normal temperature)
7.8.1. transfer directly into the workpiece surface after phosphating slot, and the upper and lower sloshing around 2-3 minutes, no bubble can be put into the groove bottom. Midway need to NU10/560-M1 FAG bearing shake 2 times, in order to eliminate the workpiece groove stagnant air.
7.8.2. every day before classes should be added the phosphating liquid and accelerator production half-way adequate supplies, pH 2.5-3.5 (precision test paper) total titratable acidity of the 25-35 point, 0.9-1.8 point of free acid. Every day need to detect more than once and recorded.
4.8.3. accelerator add style to a small number of times is appropriate, titration points for 2-5 points as normal, when the phosphating film yellow should be added the 0.4g/l promoter, when adsorbed on the pigment of phosphating film more difficult clean, should be added the phosphating solution 2-3g/l.
4.8.4. phosphating time is 10-15 minutes, if the workpiece or the weather temperature structure and special material is low according to the actual situation can be extended to 20-40 minutes.
4.9. washing: pH value 6-7 (wide strip), for phosphating after washing, when the workpiece completely into water, to up and down around the non-stop shaking for 2-3 minutes, to completely remove the procedure to **NU10/560-M1 FAG bearing bring** residue on workpiece surface zinc phosphate salts to prevent the workpiece anti rust etc.. In the cleaning process, need to maintain clean water overflow.
5 refer to the operating instructions for drying oven

5.1 After cleaning workpiece phosphating timely drying and surface coating, prevent water and damp after anti rust. Film color to use visual, normal grey to dark grey.