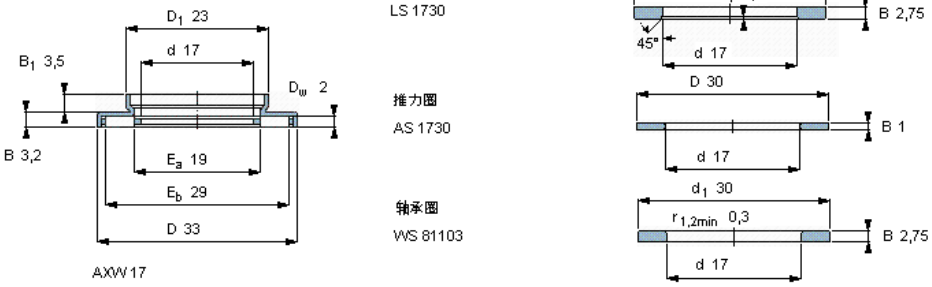
NACHI H-E30306J size specifications



New Model	NACHI H-E30306J	da(min)	38.5
d(mm)	30	db(max)	40
B(mm)	19	Db(min)	66
D(mm)	72	Da(min)	62
C0r	16	S1(min)	3
a	5.1	S2(min)	4.5
Cone ra(max)	1.5	Cup ra(max)	1.5
Mass	0.399		

The influence of punching machine safety operation for life

A, security problems.
A. security issues should be punch homework first pay attention to matters. All that should be paid attention to in operation punch work safety first. To prevent accidents. Part should be strict with stamping operations shall not chat with other people. In order to avoid distractions.
B. should concentrate when working.
C. homework should be reduced to hand in the mould or easy generation within the scope of risk.
D. fight doze off when working.
The measures of strain e. should be ready at any time, in case of emergencies caused by accident.
F. operations should be controlled by a single operating button. Can not have the phenomenon of two people at the same time operating a. In order to avoid accidents due to cooperation degree is not enough.
G. coining process if you have found different shape should suspend operation in real time. And return the superior processing.
H. if operators itself by small problems for handling of the situation. Will have to hand in the mould. Press the emergency switch should be in case of accident.
2. The problem of die life.
A. homework should be washed pieces positioning.
B. strict requirements may not be washed pieces of more than two pieces.
C. pay attention to the salt pieces have without stripping adverse circumstances.
D. note waste blanking. Should prevent crumbs.
E. has the mould being empty of font.
F. mould must keep clean.
G. except salt pieces of production materials. Coining shall not put any other items in the mould.
H. any loosening of the mould at any time or block any shift phenomenon. And immediately return the superior disposition.
I. always check punching machine have the same shape. If the screw loose. The punch not positioning. (traditional call depth of screw not lock will produce depth instability).
J. slider of subsidies column and activities in the frame of mold or production should add lubricating oil lubrication
Above points made system, should pay special attention to prevent mold inadvertently damaged or broken by man-made factors.