



## **Polishing machine manipulation of the hub is to obtain maximum idea polishing ra**

- 1, polishing must be carried out in a clean dust-free room. Because the hard dust particles will pollute the abrasive material, mould surface damage is nearing completion.
- 2, each of the polishing tool uses only one level of polishing with diamond paste, and storage container is sealed in dust or within the.
- 3, when you want to convert more fine level sand number, attention should be paid to the sand number is completely covered with a level (coarse) sand grain, must wash the hands and workpiece.
- 4, start polishing when the first processing corner, corners and fillets and other difficult polishing place. Be particularly careful to 5, dealing with sharp corners and edge angle, pay attention not to form a round or round edge, should be carried out by the hard mould polishing tool grinding and oilstone grinding.